

IN THE CLAIMS

Please amend the claims as follows:

Claim 1 (Currently Amended): An active material for a manganese battery anode comprising:

[[(1)]] zinc [[for]] as a major substance including virtually no without lead virtually;

and

[[(2)]] 0.1 percent by mass or more and 0.8 percent by mass or less of bismuth,

wherein,

[[said]] the active material being comprising a zinc sheet or a zinc can for the battery anode being processed in a range of more than 118 degrees Centigrade to less than 230 degrees Centigrade,

an average grain diameter of [[said]] the zinc sheet and said or the zinc can being in a range of 7.8 to 25.1  $\mu\text{m}$ , and

[[said]] the active material which is being a piece of  $10 \text{ cm}^2$  (width times length) which decreases 3.9 mg of its weight or less due to corrosion after being laid still in a constant temperature water chamber filled with an electrolyte having a concentration of 2.9 ppm nickel, 0.40 ppm cobalt, and 0.86 ppm copper for 66 hours [[in]] at a temperature of 45 degrees Centigrade.

Claims 2-10 (Canceled).

Claim 11 (Currently Amended): The active material according to claim 1, wherein purity of [[said]] the zinc being 99.99wt% or more.

Claim 12 (Canceled).

Claim 13 (Currently Amended): The active material according to claim 1, wherein [[said]] the processing temperature being in a range of 120 degree Centigrade to 210 degree Centigrade.

Claim 14 (Currently Amended): A manganese dry battery using [[said]] the zinc sheet or [[said]] the zinc can according to claim 23.

Claim 15 (Currently Amended): The manganese dry battery according to claim 14, further comprising:

I: a metallographic grain size average in [[the]] an area of an inside wall of the anode can within 200  $\mu\text{m}$  from the side contacting [[the]] a separator, and

O: a metallographic grain size average in [[the]] an area of an outside wall of the anode can within 200  $\mu\text{m}$  from [[the]] a side contacting [[the]] an insulator cover tube, wherein

a ratio of [[said]] the I and [[said]] the O (O/I) being in [[the]] a range of 1.04 to 1.41.

Claim 16 (Withdrawn): A manufacturing method of a zinc sheet or a zinc can for a battery anode comprising:

processing an active material to be a zinc sheet or a zinc can for anode in a range of more than 99 degree Centigrade to less than 271 degree Centigrade, producing an average grain diameter of said zinc sheet and said zinc can in a range of 7.8 to 25.1  $\mu\text{m}$

using an active material for battery anode comprising

(1) zinc for major substance without lead virtually; and

(2) 0.01 percent by mass or more and 0.7 percent by mass or less of bismuth,  
or  
(1) zinc for major substance without lead virtually;  
(2) 0.01 percent by mass or more and 0.7 percent by mass or less of bismuth;  
and  
(3) one selected from 0.0003 percent by mass or more and 0.03 percent by  
mass or less of magnesium and 0.001 percent by mass or more and 0.05 percent by  
mass or less of one or more selected from zirconium, strontium, barium.

Claim 17 (Withdrawn): A manufacturing method of a manganese dry battery using a zinc sheet or a zinc can for a battery anode comprising:

processing an active material to be a zinc sheet or a zinc can for anode in a range of  
more than 99 degree Centigrade to less than 271 degree Centigrade;  
producing an average grain diameter of said zinc sheet and said zinc can in a range of  
7.8 to 25.1  $\mu\text{m}$ ; and

using an active material for battery anode comprising

(1) zinc for major substance without lead virtually; and  
(2) 0.01 percent by mass or more and 0.7 percent by mass or less of bismuth,  
or  
(1) zinc for major substance without lead virtually;  
(2) 0.01 percent by mass or more and 0.7 percent by mass or less of bismuth;  
and  
(3) one selected from 0.0003 percent by mass or more and 0.03 percent by  
mass or less of magnesium and 0.001 percent by mass or more and 0.05 percent by  
mass or less of one or more selected from zirconium, strontium, barium.

Claim 18 (Currently Amended): An active material for a manganese battery anode comprising:

[[(1)]] zinc [[for]] as a major substance ~~without~~ including virtually no lead virtually;  
[[(2)]] 0.1 percent by mass or more and 0.8 percent by mass or less of bismuth; and  
[[(3)]] at least one selected from 0.0003 ~~percent by mass or more and -0.003~~ percent  
by mass ~~or less~~ of magnesium, 0.001-0.05 percent by mass of zirconium, 0.001-0.05  
percent by mass of strontium, 0.001-0.05 percent by mass of barium, and 0.001-0.05  
percent by mass of aluminum, wherein,

[[said]] the active material being comprising a zinc sheet or a zinc can for  
[[an]] the battery anode being processed in a range of more than 100 degrees  
Centigrade to less than 250 degrees Centigrade,

an average grain diameter of [[said]] the zinc sheet and said or the zinc can  
being in a range of 7.8 to 25.1  $\mu\text{m}$ , and

[[said]] the active material which is being a piece of 10  $\text{cm}^2$  (width times  
length) which decreases 3.9 mg of its weight or less due to corrosion after being laid  
still in a constant temperature water chamber filled with an electrolyte having a  
concentration of 2.9 ppm of nickel, 0.40 ppm of cobalt, and 0.86 ppm of copper for 66  
hours [[in]] at a temperature of 45 degrees Centigrade.

Claim 19 (Currently Amended): The active material according to claim 18, wherein  
purity of [[said]] the zinc is 99.99 wt% or more.

Claim 20 (Canceled).

Claim 21 (Currently Amended): A manganese dry ~~batter~~ battery using [[said]] the zinc sheet or [[said]] the zinc can according to claim 18.

Claim 22 (Currently Amended): The manganese dry ~~batter~~ battery according to claim 21, further comprising:

I: a metallographic grain size average in [[the]] an area of an inside wall of the anode can within 200  $\mu\text{m}$  from the side contacting [[the]] a separator, and

O: a metallographic grain size average in [[the]] an area of an outside wall of the anode can within 200  $\mu\text{m}$  from [[the]] a side contacting [[the]] an insulator cover tube,  
wherein

a ratio of [[said]] the I and [[said]] the O (O/I) being in [[the]] a range of 1.04 to 1.41.

Claim 23 (Previously Presented): The active material according to claim 1, 11, or 13, further comprising:

at least one selected from 0.001-0.05 percent by mass of zirconium, 0.001-0.05 percent by mass of strontium, 0.001-0.05 percent by mass of barium, and 0.001-0.05 percent by mass of aluminum.